



Drill and countersink 6 holes with #30 [0.1285"] drill for #4 Flat Head Machine Screw

All Holes referenced to Center Line (0, 0)
Hole tolerance +/- 0.005" [0.13mm] Non Accumulative

Drill Table

Hole	Inches		Millimeters	
	X	Y	X	Y
LL	-0.394"	-1.732"	-10.0mm	-44.0mm
LR	0.394"	-1.732"	10.0mm	-44.0mm
ML	-0.394"	0.323"	-10.0 mm	8.2mm
MR	0.394"	0.323"	10.0mm	8.2mm
TL	-0.394"	1.732"	-10.0mm	44.0mm
TR	0.394"	1.732"	10.0mm	44.0mm

Drill following 4 holes with #30 [0.1285"] drill for #4 Machine Screw clearance

All Holes referenced to Center Line (0, 0)
Hole tolerance +/- 0.005" [0.13mm] Non Accumulative

Drill Table

Hole	Inches		Millimeters	
	X	Y	X	Y
T2L	0.000"	-0.9488"	0.00mm	-24.1mm
T2H	0.000"	-0.2087"	0.00mm	- 5.3mm
T1L	0.000"	0.8543"	0.00mm	21.7mm
T1H	0.000"	1.5945"	0.00mm	40.5mm

Heat Spreader Drill Drawing