

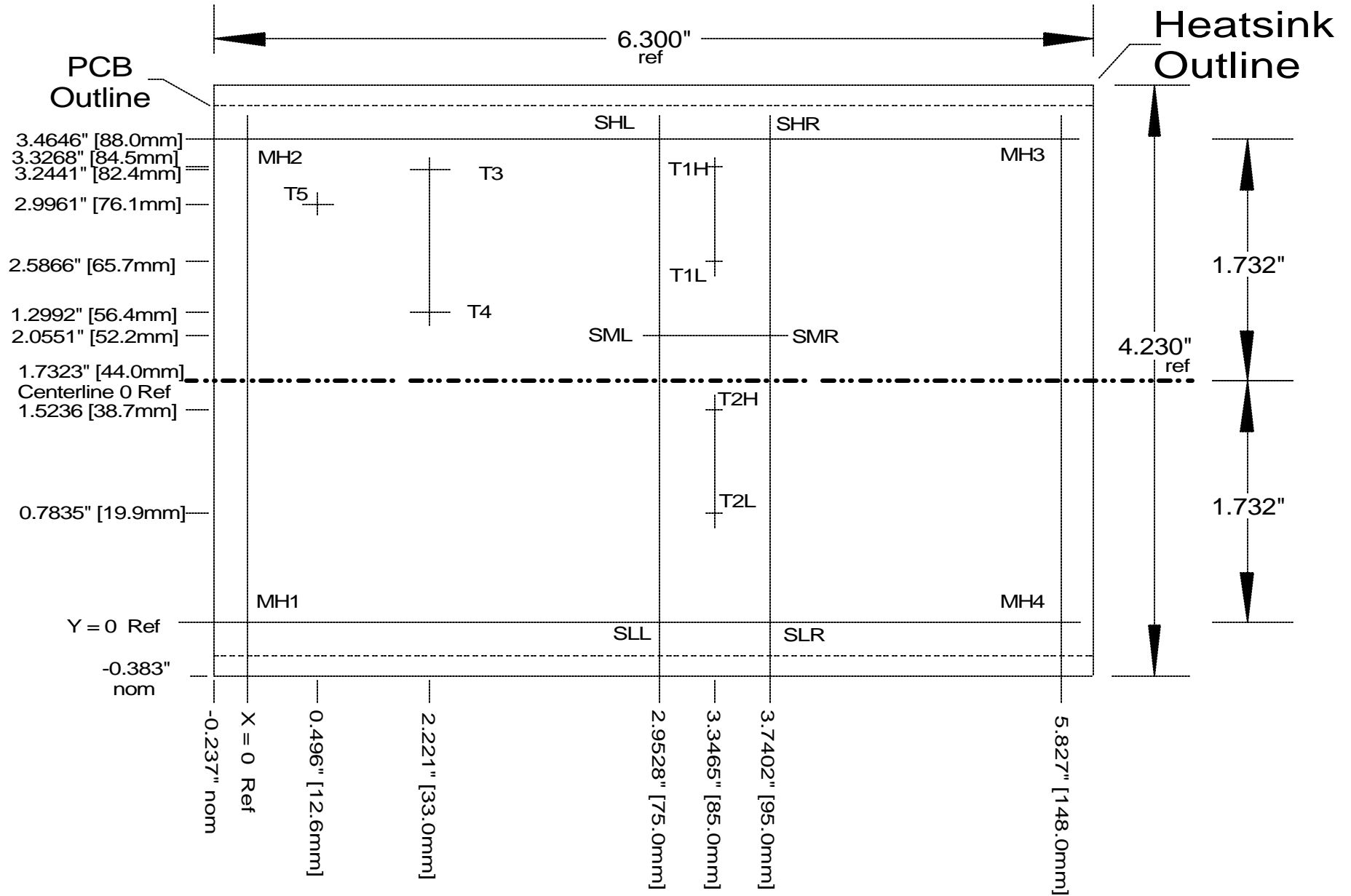
Munin2 Drill table 6/9/2013

	Ref MH1		Vertical Ref: Horizontal Centerline CL = 1/2					
			88.000mm		44.000		1.7323	
	Metric X	Y	Inches X	Y	Metric X	Y	Inches X	Y
MH1:(LL)	0.0000	0.0000	0.0000	0.0000	0.0000	-44.0000	0.0000	-1.7323
MH2:(LH)	0.0000	88.0000	0.0000	3.4646	0.0000	44.0000	0.0000	1.7323
MH3:(RH)	148.0000	88.0000	5.8268	3.4646	148.0000	44.0000	5.8268	1.7323
MH4:(RL)	148.0000	0.0000	5.8268	0.0000	148.0000	-44.0000	5.8268	-1.7323
T5: [Not Used]								
DO NOT drill or tap	12.6000	76.1000	0.4961	2.9961	12.6000	32.1000	0.4961	1.2638
T3:	33.0000	82.4000	1.2992	3.2441	33.0000	38.4000	1.2992	1.5118
T4:	33.0000	56.4000	1.2992	2.2205	33.0000	12.4000	1.2992	0.4882
T2L:	85.0000	19.9000	3.3465	0.7835	85.0000	-24.1000	3.3465	-0.9488
T2H:	85.0000	38.7000	3.3465	1.5236	85.0000	-5.3000	3.3465	-0.2087
T1L:	85.0000	65.7000	3.3465	2.5866	85.0000	21.7000	3.3465	0.8543
T1H:	85.0000	84.5000	3.3465	3.3268	85.0000	40.5000	3.3465	1.5945
Spreader LL:	75.0000	0.0000	2.9528	0.0000	75.0000	-44.0000	2.9528	-1.7323
Spreader LR:	95.0000	0.0000	3.7402	0.0000	95.0000	-44.0000	3.7402	-1.7323
Spreader ML:	75.0000	52.2000	2.9528	2.0551	75.0000	8.2000	2.9528	0.3228
Spreader MR:	95.0000	52.2000	3.7402	2.0551	95.0000	8.2000	3.7402	0.3228
Spreader HL:	75.0000	88.0000	2.9528	3.4646	75.0000	44.0000	2.9528	1.7323
Spreader HR:	95.0000	88.0000	3.7402	3.4646	95.0000	44.0000	3.7402	1.7323

Drill and tap for 4-40 threads 16 holes 0.300" deep.  
 All holes Referenced to MH1 +/- 0.005" [ +/- 0.13mm] Non Accumulative  
 Do not drill or tap T5

See attached drawing on pg 2

R Faust



# Heatsink Drill Drawing

R Faust 6/9/2013 Rev 2